

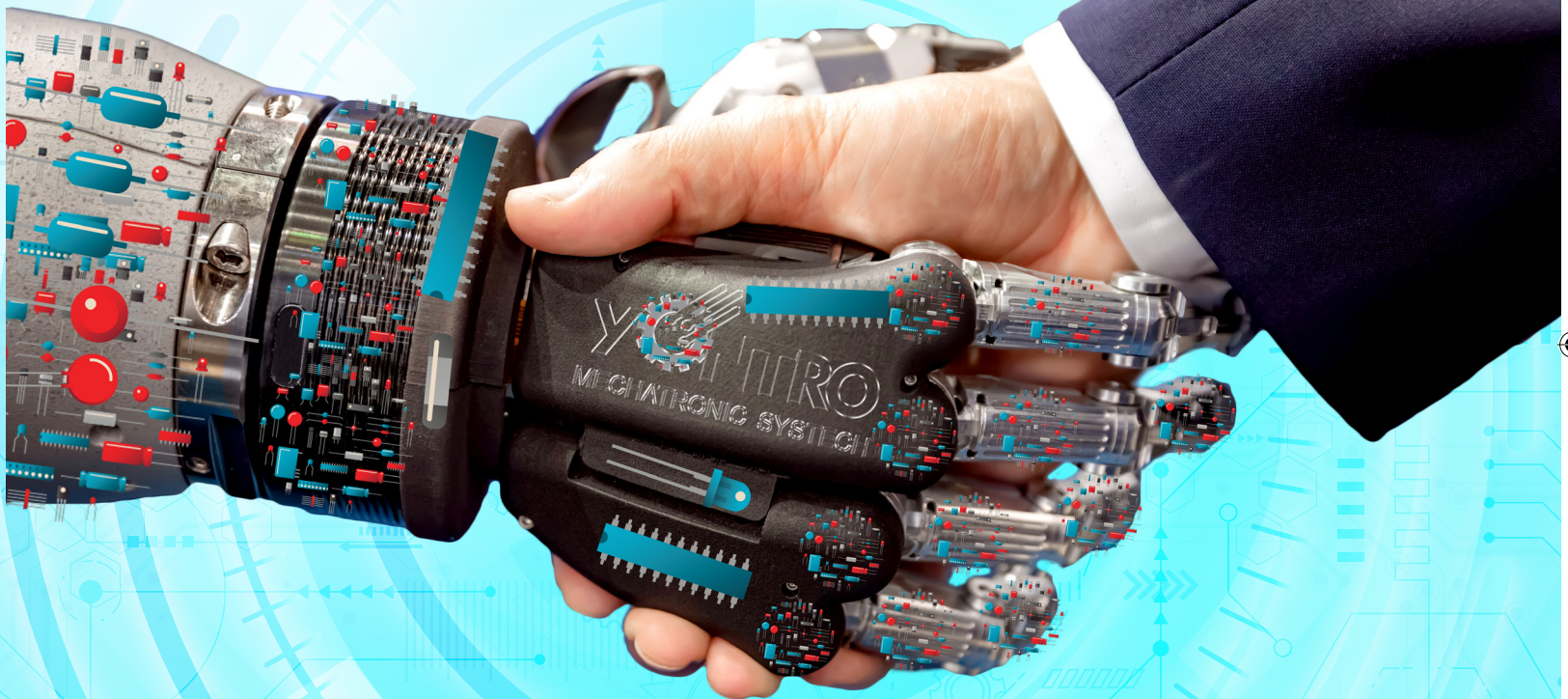
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YONTRO

MECHATRONIC SYSTECH

Yontro Mechatronic Systech

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PCB Assembly Equipments & Conveyor Systems

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COMPANY PHILOSOPHY

The age of efficiency is here. It demands absolutely that you extract your money's worth, from every piece of equipment that you utilize. Throughout the entire Production industry, professionals on the firing line are determined to replace antiquated elements of their facilities, with sophisticated up-to-date equipment.

Archaic methods and technique are a profit drain, which no one can afford to accept or overlook anymore. Consequently, plants are re-evaluating the importance of bottom line price, considering it less as an end to itself, and more as an element of cost reduction through improved production.

Production professionals are committed like never before to maximising operational efficiency by upgrading the backward elements of their facilities.

At Yontro, it is our endeavour to supply the most efficient equipments to the production professionals. Striking the right cord between the cost of equipment, maximum throughput and minimum down time.



WAVE SOLDERING MACHINE—FINGER CONVEYOR

MODEL WSM 350 FC LF



GENERAL	
Power Supply	380V AC, 50 Hz 3 Ph, 15 KW
Dimensions (With Conv.Length)	L-3300 W- 1220 H- 1550 mm
Weight	1050 Kg
Construction	Floor Model
Control	Touch Screen (PLC+HMI)
SOLDER BATH	
Solder Bath Capacity	300 Kg
Wave Width	350 mm
Max. Wave Height	0- 10mm
Warm up Time	75 min
Solder Bath Power	8.0 KW
SPRAY FLUXER	
Air Supply	Clean Dry & Oil Free Air at 4-6 bar, 100-120 Lt/min
Nozzle Air Consumption	40 Lt /min at 1 bar
Spraying Width	Full Cone dia. of 60mm at spray distance of 60mm
Spray Angle	50 to 95 degree (75 degree at 1 bar)
Glider Speed	0-20 M/min, 0-300mm travel
Flux Spray Pressure	0-3.0 bar
FOAM FLUXER & AIR KNIFE	
Flux Capacity	4.5 Ltr.
Air Supply	Clean Dry & Oil Free Air at 5 bar, 900 Lt/min
CONVEYOR	
Conveyor Speed	0-2.5 M/min
Conveyor Angle	4- 10 degrees stepless
PRE-HEATER	
Pre Heater Length	1200 mm
Zones	03
Pre Heater Power	6.5 KW

FEATURES

GENERAL

- Available in Lead Free Soldering
- Finger type conveyor for Carrier less PCB Transport
- Dual Wave in Single Bath
- Touch Screen Control (HMI + PLC Control)
- Choice of Spray or Foam Fluxer
- Dual Exhaust Hood with 6 inch blower

SOLDER BATH

- Choice of SS 316, Nitride coated or Ti Solder Pot
- Adjustable Wave width for minimum Dross
- Interval sensor with timer mode
- Solder pump driven by AC 3 ø Motor
- Wave Height Control through VFD
- PID controller for accurate temperature controls

PRE-HEATER

- Three Stage Hot air convection pre-heater zone
- PID Controller for accurate Temperature Control

FOAM FLUXER WITH AIR KNIFE

- SS 304 construction
- Special Plastic Foaming Tube
- Interval sensor with timer mode
- Fitted with air filter, regulator and indicator
- External air supply required
- Upgradable to spray fluxer as well

CONVEYOR

- Carrier less Conveyor
- Choice of SS or Ti Finger
- Automatic Finger cleaning with magnetic pump
- Conveyor Driven by AC 3 ø Motor
- Conveyor speed control through VFD
- Step-less angle adjustment

WAVE SOLDERING MACHINE—CARRIER TYPE

MODEL WSM 300 D



GENERAL	
Power Supply	440V AC, 50 Hz 3 Ph, 12.0KW
Dimensions (With Conv.Length)	L-3550 W-1100 H-1550 mm
Weight	850 Kg
Construction	Floor Model
Wave Width	300 mm
Control Option	Touch Screen / Discreet
SOLDER BATH	
Solder Bath Capacity	115 x2=230Kg
Max. Wave Height	0-8mm
Warm up Time	90 min
Solder Bath Power	3.6 x 2= 7.2KW
SPRAY FLUXER	
Air Supply	Clean Dry & Oil Free Air at 4-6 bar, 100-120 Lt/min
Nozzle Air Consumption	40 Lt /min at 1 bar
Spraying Width	Full Cone dia. of 60mm at spray distance of 60mm
Spray Angle	50 to 95 degree (75 degree at 1 bar)
Glider Speed	0-20 M/min, 0-300mm travel
Flux Spray Pressure	0-3.0 bar
FOAM FLUXER & AIR KNIFE	
Flux Capacity	4 Ltr.
Air Supply	Clean Dry & Oil Free Air at 5 bar, 900 Lt/min
CONVEYOR	
Conveyor Speed	0-2.5 M/min
Conveyor Angle	4-10 degrees stepless
PRE-HEATER	
Pre Heater Length	900 mm
Pre Heater Power	4.5 KW

CARRIER WAVE

GENERAL

- Available in Lead Free Version
- Carrier type Conveyor
- Choice of Touch Screen (PLC+HMI) or Discreet Controller
- Choice of Spray or Foam Fluxer
- Dual Exhaust Hood with 6 inch blower

SOLDER BATH

- High Grade SS Solder Pot
- Independent Solder Bath for Laminar Wave and Jet Wave
- Choice of purchasing single or dual wave machine
- Solder pump driven by AC 3 ø Motor
- Wave Height Control through VFD
- PID controller for accurate temperature control
- Interval sensor with Timer

PRE-HEATER

- Hot air convection pre heater
- PID controller for accurate temperature control

FOAM FLUXER WITH AIR KNIFE

- High Grade SS construction
- Special Plastic Foaming Tube
- Interval sensor with Digital Timer
- Fitted with Air filter, regulator & indicator
- External air supply required

CONVEYOR

- Chain Type Conveyor
- High Grade aluminum profile
- Conveyor Driven by AC 3 ø Motor
- Conveyor speed control through VFD
- Step less angle adjustment

WAVE SOLDERING MACHINE—TABLE TOP

MODEL WSM 300 TT



GENERAL

Power Supply	440V AC, 50 Hz 3 Ph, 8.5 KW
Dimensions (With Conv.Length)	L-2650 W-900 H-850 mm
Weight	300 Kg
Construction	Table Top Model
Control	Discreet

SOLDER BATH

Solder Bath Capacity	115 Kg
Wave Width	300 mm
Max. Wave Height	0-8mm
Warm up Time	70 min
Solder Bath Power	3.5 KW

FOAM FLUXER & AIR KNIFE

Flux Capacity	4 Ltr.
Air Supply	Clean Dry & Oil Free Air at 5 bar, 900 Lt/min

CONVEYOR

Conveyor Speed	0-2.5 M/min
Conveyor Angle	4-7 degrees in steps of 1 degree

PRE-HEATER

Pre Heater Length	700 mm
Pre Heater Power	4.5 KW

FEATURES

GENERAL

- Available in Lead Free Version
- Carrier type Conveyor
- Single Solder Bath with choice of Lambda or Jet Wave
- Discreet Controller
- Foam Fluxer
- Dual Exhaust Hood with 6 inch blower

SOLDER BATH

- High Grade SS Solder Pot
- Solder Bath available for Laminar Wave and Jet Wave
- Solder pump driven by AC 3 ϕ Motor
- Wave Height Control through VFD
- PID controller for accurate temperature control
- Interval sensor with Timer

PRE-HEATER

- Hot air convection pre heater
- PID controller for accurate temperature control

FOAM FLUXER WITH AIR KNIFE

- High Grade SS construction
- Special Plastic Foaming Tube
- Interval sensor with Digital Timer
- Fitted with Air filter, regulator & indicator
- External air supply required

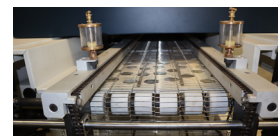
CONVEYOR

- Chain Type Conveyor
- High Grade aluminum profile
- Conveyor Driven by AC 3 ϕ Motor
- Conveyor speed control through VFD
- Angle adjustment in steps of 1 degree

REFLOW SOLDERING MACHINE – 6 ZONE / 8 ZONE



Model Features	YMS-6600-LF	YMS-8800-LF
Heating Zone Length	2900 mm	3600 mm
Dimension	L-3950 W-1250 H-1500 mm	L-4700 W-1250 H-1500 mm
Weight	1300 Kg	1750 Kg
Power Supply	440V AC, 50 Hz, 3 Ph,	440V AC, 50 Hz, 3 Ph,
Power- Start up	28 KW	38KW
Power - Operation	8 KW	12 KW
Heating Time	80 minutes	80 minutes
Control Type	Touch Screen Control (PLC+HMI)	
Heat Type	Upper/Bottom Zones -Forced Hot Air Convection	
Temperature Control	Close Loop PID + SSR	
Temperature Range	Ambient - 350 Degree C	
Temperature Accuracy	+/- 2 Degree C	
Cooling	Fan Cooling Outside Tunnel	Fan Cooling Outside Tunnel
Conveyor Type	Stainless Steel Mesh Belt + Pin Chain Conveyor	
Conveyor Height	900 mm +/- 20 mm	
Conveyor Speed	0- 1.8 M/min	
Conveyor Direction	Left to Right	
Belt Width	450 mm	
PCB Size	50-350 mm	
PCB Clearance -Height	25 mm	
Solder Type	Lead Free / Leaded Solder	



FEATURES

- Touch Screen Operation (PLC+HMI Control)
- Forced Hot air convection.
- Stainless Steel Wire mesh conveyor
- Pin Chain Conveyor driven on aluminium alloy profiles
- Designed for high rigidity and less distortion
- Motorised Hood Lifting
- Independent PID Control for each top & bottom heating zones
- Three Channel Built in Profiler
- Central oil reservoir system for chain lubrication
- Battery Back-up for Conveyor (UPS)

REFLOW SOLDERING MACHINE – TABLE TOP

MODEL YMS 5500 TT



SPECIFICATIONS

Model/Features	YMS-5500-TT
Machine Type	Table Top Model
Heating zones	3 Top + 2 Bottom
Heating zone length (mm)	1000 mm
Dimensions (mm)	L - 1400 W - 700 H - 650
Weight	150 Kg
Power supply	440V AC, 50 Hz, 3 Ph
Power	5.0 KW
Heating time	20 min
Control type	Discreet control
Heat Type	Upper/Bottom Zones -Forced Hot Air Convection
Temperature Control	Close Loop PID + SSR
Temperature Range	Ambient - 300 Degree C
Temperature Accuracy	+/- 2 Degree C
Cooling	Fan Cooling external
Conveyor Type	Stainless Steel Mesh Belt
Conveyor Height	300 mm +/- 20mm
Construction	Table top model
Conveyor speed	0- 1.2 Mtr/Min
Conveyor Direction	Left to Right
Belt width	300 mm
PCB Size	Up-to 300 mm
PCB Clearance -Height	25 mm
Solder Type	Lead Free / Leaded Solder



FEATURES

- Discreet Control
- Forced Hot air convection.
- Stainless Steel Wire mesh conveyor
- Independent PID Control for each top & bottom heating zones

SEMI-AUTOMATIC STENCIL PRINTER



YMS-680-SP



YMS-1200-SP

Model Features	YMS-680-SP	YMS-1200-SP
Description	Suitable for printing solder paste and glue for all kinds of thick or thin PCB (Single or Double)	
Power Requirement	220V AC, 50 Hz, 1 Phase	
Power Consumption	150 W	
PCB Thickness Range	0.2 - 3.0 mm	
Table Adjustment	Front/Back +/- 10mm R/L +/- 10mm	
Fine Adjustment of Platform	+ 0.05 mm	
Respectable Precision	+ 0.02 mm	
Air Supply	4 - 6 Kg/cm sq	
Control	Touch Screen (PLC+HMI)	
Squeegee Motor Speed	Settable from 10 to 70 mm/sec	
Temperature Range	Ambient - 350 Degree C	
Printing Platform	320 x 500 mm	320 x 1270 mm
Stencil Dimension	370x470 to 550x650mm	370x470 to 1400x470mm
PCB Dimension	450 x 300 mm	1200 x 300 mm
PCB Positioning Method	PCB Outer or Positioning Pin	PCB Outer or Positioning Pin
Squeegee Motor Speed	Stencil Movement	Stencil Movement
Dimension	L-900, W-700, H-1500mm	L-1700, W-700, H-1500mm
Weight	250 Kg	300 Kg

FEATURES

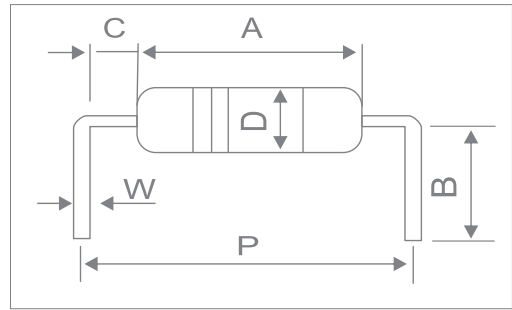
- PLC control with Touch Screen offering high reliability and ease of operation
- High Precision Dual Linear Guides for smooth and perfect movement of Squeegee Head
- This printer can automatically set the running parameters to comport with all kind of products and get best performance according to different characteristic of glue and solder paste.
- Adjustable Squeegee angle up-to 30° for both Squeezees
- Flexible stencil arms can be adjusted toward right or left to match different size of PCB.
- The squeegee head can be tilted to 45° upward then fixed, for convenient cleaning & replacement of squeegee and stencils.
- Fine X, Y, θ adjustments conveniently located for easy alignment of PCB with stencil
- Dual Squeegee head with controllable squeegee pressure
- Programable Snap off distance and speed

COMPONENT PREFORMING MACHINES

FOR HORIZONTAL CUTTING AND BENDING OF AXIALS

Model : UAP 850 H

Automatic Cut & Bend Machine for Taped Axials Heavy (Thick Lead)



DIM	UAP850/MAP860	UAP850 H
A	3.5- 12.0	3.5-12.0
B	3.0-20.0	3.0-20.0
C	1.3/1.0 min	2.0 min
D	Ø3.0-Ø10.0	Ø3.0-Ø10.0
W	Ø 0.5- Ø 0.8	Ø 0.5- Ø 1.2
P	A+2C+W	A+2C+W

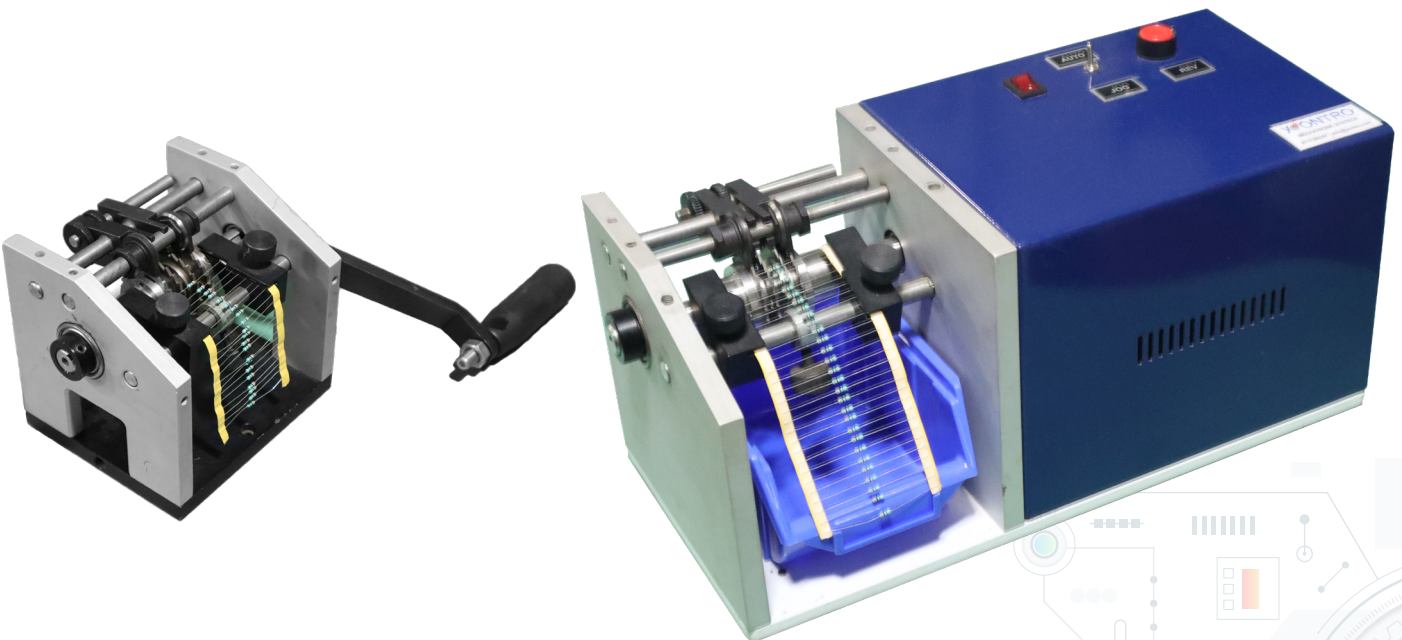
SPECS	MAP 860	UAP 850	UAP 850 H
Output	10000- 18000 pcs/hr	14000 pcs/hr	12000 pcs/hr
Power	--	220V AC, 50 Hz, 100W	220V AC, 50 Hz, 200W
Dimensions	L-160 W-160 H-155 mm	L-330 W-160 H-155 mm	L-330 W-160 H-155 mm
Weight	3 Kg	10 Kg	15 Kg

Model : MAP 860

Manual Cut & Bend Machine for Taped Axials

Model : UAP 850

Automatic Cut & Bend Machine for Taped Axials

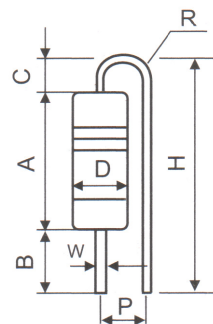
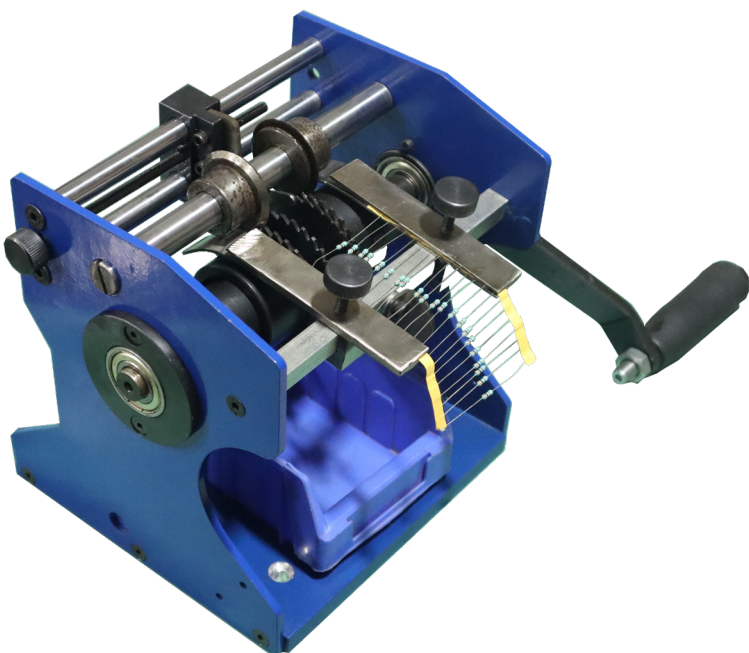


COMPONENT PREFORMING MACHINES

FOR VERTICAL CUTTING AND BENDING OF AXIALS

Model : MAP 301 V

Manual Forming for Taped Axials in Vertical Configuration



A	4-18
B	2.5-10
C	3 min
D	1.5-8
W	0.35-1
P	2.5-13.5
H	A+B+C

Model : UAP 301 V

Automatic Forming for Taped Axials in Vertical Configuration

SPECIFICATIONS		
MODEL	MAP-301V	UAP-301V
Output	10000-18000 pcs/hr	14000 pcs/hr
Power	--	220V AC,
	50 Hz, 100W	
Dimensions	L-200 W-280 H-200 mm	L-500 W-180 H-220 mm
Weight	5 Kg	20 Kg

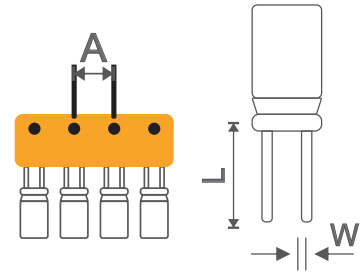
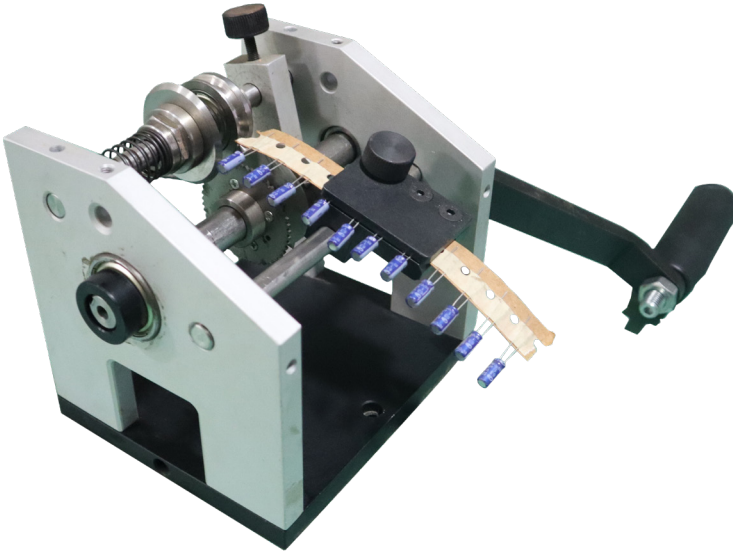


COMPONENT PREFORMING MACHINES

FOR TAPED RADIALS CUTTING

Model : MAP 850 R

Manual Forming for Taped Radials



A	12.7/15.0
L	3.0-20.0
W	Ø 0.4 -Ø 0.8

Model : UAP 850 R

Automatic Forming for Taped Radials

SPECIFICATIONS

MODEL	MAP 860 R	UAP 850 R
Output	10000-14000 pcs/hr	8000 pcs/hr
Power	--	220V AC, 50 Hz, 100W
Dimensions	L-160 W-160 H-155 mm	L-330 W-160 H-155 mm
Weight	3 Kg	10 Kg

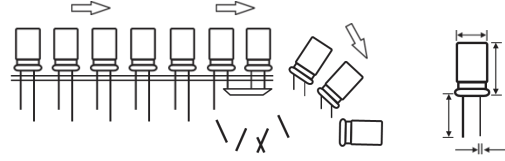


COMPONENT PREFORMING MACHINES

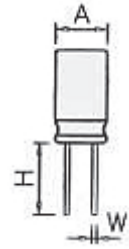
FOR LOOSE RADIALS CUTTING

Model : ARP 360

Loose Radial Lead Cutter



A	3-25 mm
H	3-20 mm
W	Ø 04-Ø 2.0 mm



SPECIFICATIONS		
MODEL	ARP 366	ARP 360
Output	100-250 pcs/min	100-200 pcs/min
Power	220V AC, 50 Hz, 40W	220V AC, 50 Hz, 100W
Dimensions	L-1100 W-650 H-1050 mm	L-500 W-400 H-450 mm
Weight	145 Kg	30 Kg

Model : ARP 366

Automatic Loose Radial Lead Cutter with Bowl feeder and Trolley



DIGITAL SLEEVE CUTTING MACHINE

Model AWS 300



SPECIFICATIONS

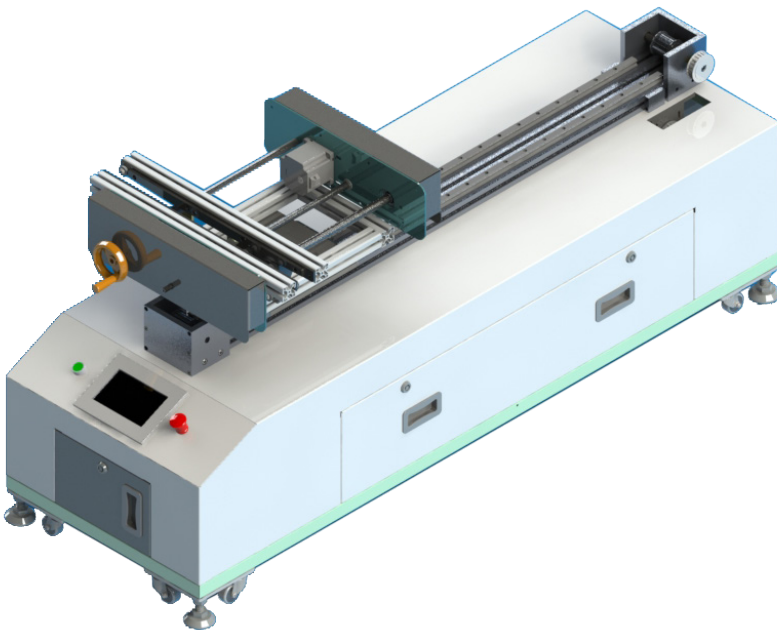
Cutting Length	0 - 9999.9 mm
Cutting Width	2 - 300
Cutting Speed	10800 cycles per hour
Dimensions	L-600 W- 400 H- 300 mm
Weight	45 Kg
Power	220V AC, 50 Hz, 200 W

FEATURES

- Suitable for Cutting
 - PVC & Nylon Sleeves
 - Heat Shrinkable Tube
 - Flat Ribbon Cable
 - Ni Strip and Grid for Lithium ion battery spot welding
- Stepper Motor Driven
- Accuracy +/- 0.5mm (depending on material)
- PU Roller and HSS blade for Ni strip

SHUTTLE CONVEYOR

Model: YMS-BH-SH-17060



SPECIFICATIONS

Power Supply	220V AC, 50 Hz 1 Phase
Power Consumption	500W max
Dimensions	L-600 W-1800 H-1100 mm Customised width available as per traverse distance required
Weight	110 Kg
Control	Touch Screen (HMI+PLC)
PCB Width	50-350 mm
Conveyor Height	750mm for Wave Soldering machine and 900mm for Reflow
Speed	0-800mm/min
PCB Thickness	0.5mm to 3.0mm
Communication	SMEMA Plus (optional)

APPLICATION

- Wave Soldering Machine - For transporting the output from a dual track MI Line to input conveyor of the Finger type Wave Soldering Machine.
- Reflow Soldering Machine - For transporting the output of two Pick & Place machine onto the dual track Reflow oven.

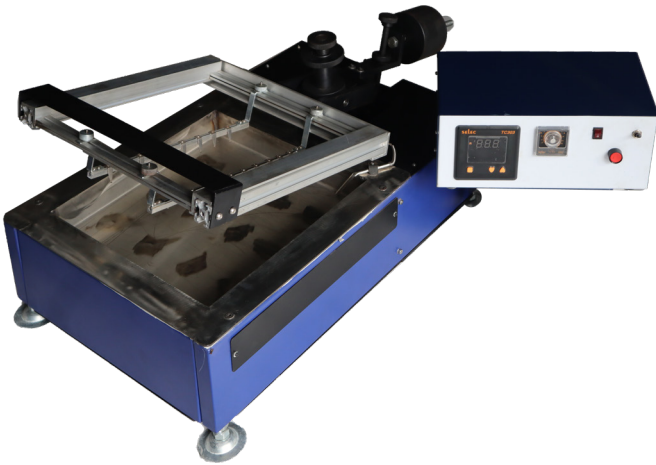
FEATURES

- User friendly touch panel control
- PCB width adjustment through Manual lead screw mechanism or motor driven (optional)
- Carriage and PCB conveyor drive through stepper motor
- PLC Control

LOW COST SOLDERING EQUIPMENTS

Model : DIP 905

Automatic DIP Soldering Machine



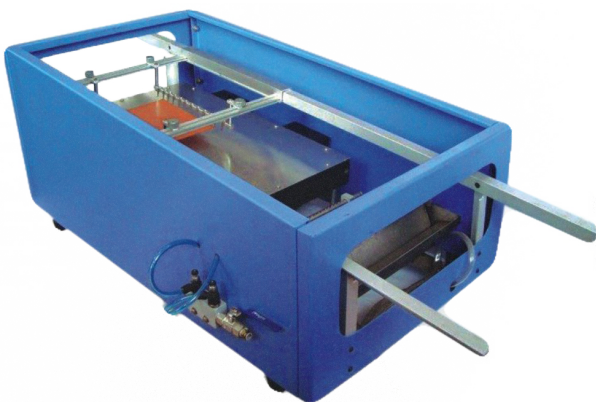
SPECIFICATIONS		
Bath Size	14" x 14"	18" x 14"
Solder Capacity	35 Kg	45 Kg
Power Supply	220 V AC, 50 Hz	220 V AC, 50 Hz
Heater Power	3.2 KW	4.0 KW
Heat up Time	35 min	35 min
Bath Depth	50mm	50mm
Dimensions	L-690 W-460 H-360mm	L-790 W-460 H-360mm
Weight (without solder)	45 Kg	50 Kg
Standard Accessories		PCB Carrier- 1 no
		Scraper- 1 no
		L/N Key Kit- 1 set

FEATURES

- Digital Temperature Controller for Solder Bath
- Electronic Timer for setting dwell (solder) time
- Easy mechanical adjustments for depth setting
- Versatile PCB Carrier for fixing multiple PCB's

Model : FFP 915

Foam Fluxer with Pre-Heater



SPECIFICATIONS		
General	Dimensions	L-775 W-525 H-375 mm Channel Length- 1200mm
	Weight	25 Kg
Flux Bath & Air Knife	Foam Width	350 mm
	Foam Height	10 mm
Pre-Heater	Power Supply	220V AC, 50 Hz, 1.6 KW
Standard Accessories	PCB Carrier	1 no
Utilities	Air Supply	Compressed air with FR unit

FEATURES

- For fluxing and Pre heating PCB's before soldering
- Carrier supplied compatible with Model DIP 905
- Manual carrier movement on conveyor rails
- Digital Temperature controller for pre-heater

Model : DSP 925

Solder Pot



Pot Size	Dimension (mm)	Weight	Power	Solder Capacity
6.0" x 6.0"	555 x 255 x 230	13 Kg.	220V, 50 Hz, 900W	8 Kg
8.0" x 8.0"	610 x 300 x 230	15 Kg	220V, 50 Hz, 1200W	13 Kg
10.0" x 10.0"	770 x 210 x 230	22 Kg	220V, 50 Hz, 1400W	20 Kg

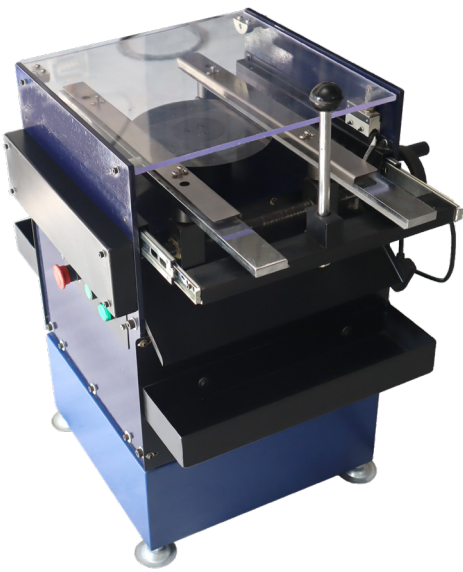
FEATURES

- For fluxing and Pre heating PCB's before soldering
- Carrier supplied compatible with Model DIP 905
- Manual carrier movement on conveyor rails
- Digital Temperature controller for pre-heater

MANUAL FEED PCB LEAD CUTTING MACHINE

Model : LC M 66

Manual Feed PCB Lead Cutting Machine



SPECIFICATIONS	
Suitable for Tungsten Carbide Blade	ID- 70 mm , OD - 200 mm & 250mm both size
Thickness of PCB	0.8mm to 2.5mm
Max. PCB Size	500mm (L) x 300mm (W)
Power	220 V AC, 50 Hz
Main Spindle Speed	4500 RPM
Main Motor Power	□ HP
Cutting Height	0.6 mm Minimum
Weight	95 Kg

FEATURES

- The machine is designed to trim the extra leads of PCBA after the soldering process
- The fast turning tungsten carbide blade cuts the wire leads while the PCB are fed on the machine track manually
- For safety, it is absolutely required to push the PCBA by handle

Model : LC G 250

Cutting Blade Sharpening Machine



SPECIFICATIONS	
Angle of sharpening	18° - 25°
Dimension of blade	Max. Ø 250
Speed of blade revolving	2500 RPM
Grinding Wheel Type	Diamond Wheel
Power supply	AC 220V, 50Hz
Weight	125 KG

FEATURES

- Blade cutter grinder is a grinding equipment for tungsten steel blades of circuit board cutting m/c.
- Complete enclosed design, grinding dust to be discharged and collected.
- Use of high precision parts, Diamond grinding wheel, good grinding consistency.
- Adjustable grinding angle, smooth speed, low noise and high efficiency.

Model: PAJ 450

PCB Assembly Jig
(PCB Size 400 x 300 mm)



Model: YMS 901 D

Digital Soldering Station



Model: DSP 909 D

Digital Soldering & De-soldering station



CONVEYOR SYSTEMS

MOTORISED DOUBLE SIDED MI LINE



MOTORISED SINGLE SIDED MI LINE



MANUAL DOUBLE SIDED MI LINE



MANUAL SINGLE SIDED MI LINE



INPUT CONVEYOR FOR WAVE SOLDERING SINGLE SIDED



INPUT CONVEYOR FOR WAVE SOLDERING DOUBLE SIDED



CONVEYOR SYSTEMS

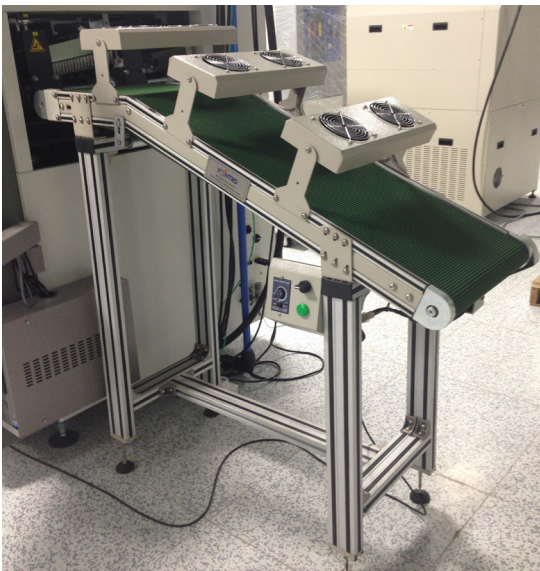
WORK STATION



LEAD CUTTING TABLE



OUTPUT WAVE COOLING CONVEYOR ANTISTATIC PVC BELT



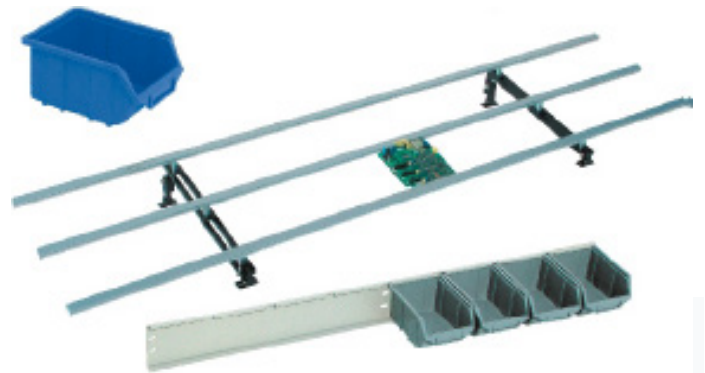
OUTPUT WAVE COOLING CONVEYOR SS MESH BELT



LINKING / INSPECTION CONVEYOR



MANUAL PCB INSERTION CHANNEL FMC 350



CONVEYOR SYSTEMS

ASSEMBLY / TOUCH UP BELT CONVEYOR WITH DOUBLE SIDE WORKING PLATFORM



ASSEMBLY / TOUCH UP BELT CONVEYOR WITH INDEPENDENT WORK STATION



FINAL ASSEMBLY MOTORISED FREE FLOW CONVEYOR



FINAL ASSEMBLY MANUAL FREE FLOW CONVEYOR WITH BALL TRANSFER TABLE



AGEING CONVEYOR - RING TYPE



AGEING CONVEYOR - SLAT / BATTEN TYPE





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